FINISHED_FILTER_ROD_DESCRIPTIVE

LOUISVILLE — EFFECTIVE DATE: 05/18/92

MARLBORO LIGHTS 83MM REGULAR FTB - NIGERIA TAR/NICOTINE — NIGERIA

BRAND CODE-0690 (NGA)

APPLIES TO EXPORT FORMULAS: 24

MACHINE TYPE	: KDF-2		
FILTER ROD LENGTH	: 108.0	MM	
FILTER CIRCUMFERENCE	: 24.45	MM (LASER)	
NUMBER UP	: 4		
PLUG LENGTH	: 27.0	MM	
ROD R.T.D.	: 15.80	IN. H2O (TOTAL ENCAP)	
PLUG R.T.D.	: 3.95	IN. H2O	
PLASTICIZER	: TRIACETIN PZ		05-800-A
APPLICATION PERCENT	: 7.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	: 4.78	GRAMS/100 RODS	1.20 GRAMS/25 RODS
FILTER TOW	: FT-107 #10(EASTMAN)		05-107-E
	: FT-107 #10(CELANESE)		05-107-C
DENIER PER FILAMENT	: 3.0		
TOTAL DENIER	: 35,000		
CROSS SECTION	: # 10		
PLUG WRAP USE UP	: 26.25MM X 4500M DEXTER 4500		06-276-A
REPLACE WITH	: 26.25MM X 4725M KC 45-M1		06-145-A
ANCHOR ADHESIVE	: AJAX 8300-N	PVA	61-017-A
GLUE APP. FOR ANCH. ADH.	: SINGLE GLUE LINE		
LAP ADHESIVE	FULLER HL-8729 (FORMERLY HM-8229)	HM	61-211-A

DRY WEIGHT	68.30	GRAMS/100 RODS	17.08	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	68.54	GRAMS/100 RODS	17.14	GRAMS/25 RODS
WET WEIGHT W/ GLUE	73.32	GRAMS/100 RODS	18.34	GRAMS/25 RODS

REASON FOR CHANGE : PZ APPLIC. % CHGD FROM 8% TO 7% OF DRY WT. PLUG
: WRAP SUPPLIER/BOBBIN METERAGE CHGD TO DEXTER 4500@
: 4500M(06-276-A) U/R W/KC 45-M1 @ 4725M(06-145-A).
: APPLICABLE WTS REDUCED. OK TO MIX FINISHED FILTERS

PREPARED BY : O. F. VEALEY — PRINTING DATE : 5/12/92

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